

Work Order ID 60039

June 23, 2010 10:35:14 AM

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Item ID: DSI 9302-011

Accept

Revision ID:

Item Name: Strut Modification

Start Date: 6/23/10 Start Qty: 2.00

Required Date: 6/24/10 Req'd Qty: 2.00

Reference:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

DSI 9302

Rev A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels as per PPP DSI 9302-011 CHG001

Solo66b3

H for BG 10/06/23

105

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Pc 10/6/23 (2)

110

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Solo66b3

(2)

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Item ID: DSI 9302-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Strut Modification

Start Date: 6/23/10 Start Qty: 2.00



Cust Item ID:

Required Date: 6/24/10 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120



Packaging

Packaging

0.00

Memo

0.00

Packaging

Identify and pack for shipping as per PPP DSI 9302-011

PART

10/06/24 @

130



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/06/24

CL 10/06/24

Picklist Print

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Work Order ID: 60039

Parent Item: DSI 9302-011

Parent Item Name: Strut Modification



Start Date: 6/23/10

Required Date: 6/24/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A105.03.30 New issue [KJ/JLM] perm. chg (w/o 58276) DD 10.05.13 ver:EC

IPP Re:B added parts,

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2562-011		Manufactured	No			105	Each	10.0000	1	2			
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Strut

Location

Loc Qty

Loc Code

ST264

10

23394

1

53605

5

57707

4

23394 1x
53605 1x

AN4-6A



Bolt

Purchased No

105

Each

1,121.000

12

Location

Loc Qty

Loc Code

ST356

1121

112933

96

113149

522

114523

2

114615

1

114941

500

1113149

AN44-7A



Eyebolt

Purchased No

105

Each

31.0000

2

Location

Loc Qty

Loc Code

ST362

31

108638

7

110155

6

111177

8

112454

10

108638

11/1/23 (2)

Picklist Print

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Work Order ID: 60039

Parent Item: DSI 9302-011

Parent Item Name: Strut Modification

Start Date: 6/23/10

Required Date: 6/24/10

Start Qty: 2.00

Required Qty: 2.00

AN960JD416 NAS1149D0463J Purchased

No

105

Each

6.0000

2

4



Washer

Location

Loc Qty

Loc Code

ST357

6

107939

6

105

Each

0.0000

1

2

AN960JD516 NAS1149D0563J Purchased

No



Washer

MS21042L4 Purchased

No

105

Each

2,882.000

1

2



Nut

Location

Loc Qty

Loc Code

ST300

2882

113422

68

114523

28

114718

786

114784

2000

105

Each

657.0000

1

2

MS21042L5 Purchased

No



Nut

Location

Loc Qty

Loc Code

ST139

500

114813

500

ST300

157

114449



157

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Shop Packet Print

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DART

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. DSI 9302	REV. A SHEET 1 OF 1
DATE 05.05.16		TITLE STRUT MODIFICATION KIT	SCALE NTS
A	05.05.16	NEW ISSUE	

DART SERVICE INSTRUCTION

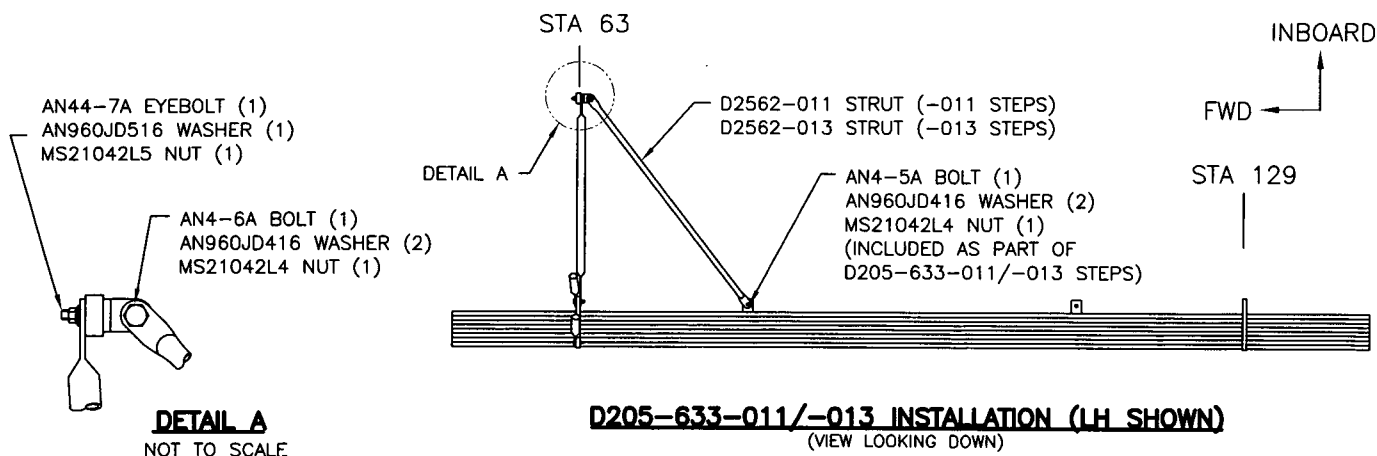
TO AMEND INSTALLATION INSTRUCTIONS IIN-D205-633 REV. A

REF. CANADIAN STC: SH96-57

REF. FAA STC: SR00592NY, SR00593NY, SR00594NY

REFERENCE ONLY

TO MAKE DART D205-633-011/-013 STEPS AT CHG001 COMPATIBLE WITH EQUIPMENT THAT INTERFERES WITH THE INSTALLATION OF THE D2562-001 STRUT (-011 STEPS) OR THE D2562-003 STRUT (-013 STEPS) AT STA 129, IT IS ACCEPTABLE TO INSTALL THE D2562-011 STRUT (-011 STEPS) OR D2562-013 STRUT (-013 STEPS) INSTEAD AS SHOWN BELOW:



FOR D205-633-013 CHG 002 OR LATER, REMOVE (1) D2562-003 STRUT, (1) AN5-6A BOLT, (1) AN4-5A BOLT AND (1) AN960JD516 WASHER AND ADD (1) D2562-013 STRUT, (1) AN44-7A EYEBOLT AND (1) AN4-6A BOLT, SO THAT THE STEP CAN BE INSTALLED AS SHOWN ABOVE.

PARTS LIST

QTY -011/	QTY -013	Part Number	Description
X		DSI 9302-011	STRUT MODIFICATION KIT, -011 STEPS
	X	DSI 9302-013	STRUT MODIFICATION KIT, -013 STEPS
1		D2562-011	STRUT
1		D2562-013	STRUT
1	1	AN4-6A	BOLT
1	1	AN44-7A	EYEBOLT
2	2	AN960JD416	WASHER
1	1	AN960JD516	WASHER
1	1	MS21042L4	NUT
1	1	MS21042L5	NUT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 05.05.16
CERT. NO.: SH96-57
ISSUE NO.: #5

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries